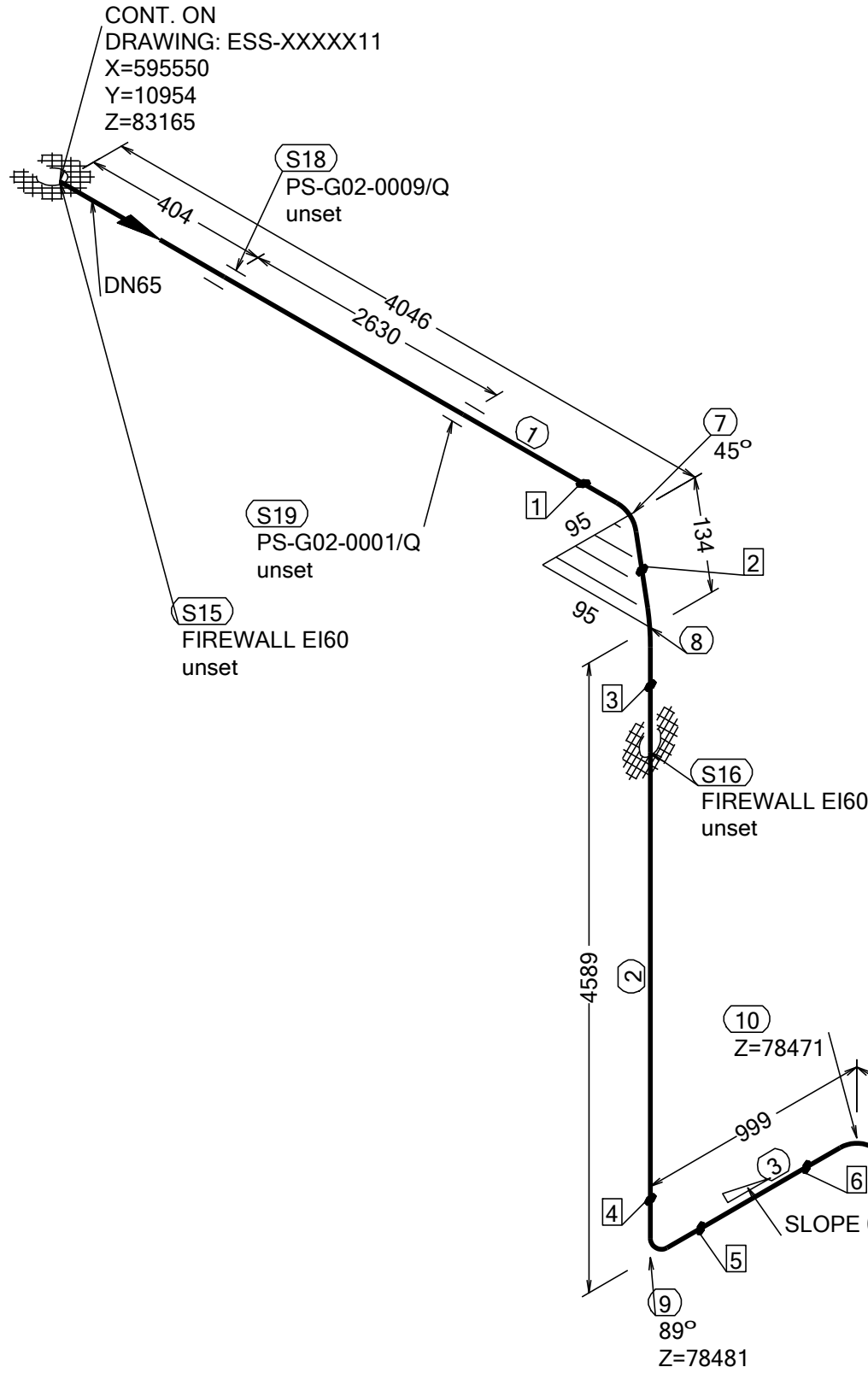


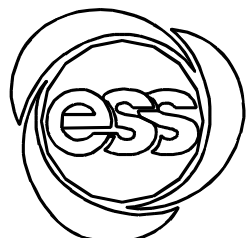
N (Y)



WELD	WPS
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FABRICATION MATERIALS					
PT NO	COMPONENT DESCRIPTION	DN	MATERIAL	QTY (mm)	REMARKS
PIPE					
1	PIPE, SS-EN 10217-7, TC1, 76.1x2.0	65	EN 1.4404	4007	
2	PIPE, SS-EN 10217-7, TC1, 76.1x2.0	65	EN 1.4404	4495	
3	PIPE, SS-EN 10217-7, TC1, 76.1x2.0	65	EN 1.4404	810	
4	PIPE, SS-EN 10217-7, TC1, 76.1x2.0	65	EN 1.4404	1965	
5	PIPE, SS-EN 10217-7, TC1, 76.1x2.0	65	EN 1.4404	3679	
6	PIPE, SS-EN 10217-7, TC1, 76.1x2.0	65	EN 1.4404	2028	
FITTINGS					
7	ELBOW 45, TYPE 3D, SS-EN 10253-4, TYPE A, 76.1x2.0	65	EN 1.4404	1	
8	ELBOW 90, TYPE 3D, SS-EN 10253-4, TYPE A, 76.1x2.0	65	EN 1.4404	1	
9	ELBOW 90, TYPE 3D, SS-EN 10253-4, TYPE A, 76.1x2.0	65	EN 1.4404	1	
10	ELBOW 90, TYPE 3D, SS-EN 10253-4, TYPE A, 76.1x2.0	65	EN 1.4404	1	
11	ELBOW 90, TYPE 3D, SS-EN 10253-4, TYPE A, 76.1x2.0	65	EN 1.4404	1	
12	ELBOW 90, TYPE 3D, SS-EN 10253-4, TYPE A, 76.1x2.0	65	EN 1.4404	1	
FLANGES					
13	FLANGE WN, SS-EN 1092-1, TYPE 11, PN16	65		1	
VALVES / IN-LINE ITEMS					
14	WORCESTER BALL VALVE BW, A599-666TT7TZ-BWJ DN65	65	EN 1.4404	1	

ERECTION MATERIALS					
PT NO	COMPONENT DESCRIPTION	DN	MATERIAL	QTY (mm)	REMARKS
SUPPORTS					
15	PENETRATION ATTA	65		1	
16	PENETRATION ATTA	65		1	
17	PENETRATION ATTA	65		1	
18	ESS Atta	65		1	
19	ESS Atta	65		1	
20	ESS Atta	65		1	
21	ESS Atta	65		1	
22	ESS Atta	65		1	
23	ESS Atta	65		1	

WPS See Weldlist TBN	Design Temperature 50degC	Tightening Torque For Flange Joints TBN	P&ID Drawing Number ESS-0060416	General Layout Drawing Number TBN	Calculation Report ESS-0058702	Inspection Plan TBN	Area Code G01-NC
Quality Level For Weldign Acc To TBN	Design Pressure 10bar (g)	Bend Radius N/A	Bending Procedure N/A	Coupling Installation Procedure TBN	Pressure Test Program TBN	Alternate System Tag	Date (First Issue) 170522
Weld Joint Efficiency Factor (Longitudinal) 1,0	Test Pressure 14.3bar (g)	Insulation Specification N/A			Title/Name EUROPEAN SPALLATION SOURCE ERIC WATER COOLING SYSTEM CWM DIW SUPPLY FOR FEB ESS.ACC.E02.E03.WP0002		Scale -
Elevation (z) Acc To BCS	Quality Class MQC4-C	Insulation Thickness N/A					Format A2
	Media CWM	Allowance For Corrosion 0					Sheet 1 of 1
	Pipe Specification MQC4-W-PN16	Surface Treatment N/A					Revision A1

Rev	Description	Date	Drawn	Designed	Reviewed	Verified	Quality	Approved
A1	ISSUED FOR CDR	170522	FRPE	FRPE	AKCO	ANLU		